### (19) World Intellectual Property Organization International Bureau





(43) International Publication Date 14 October 2004 (14.10.2004)

**PCT** 

## (10) International Publication Number WO 2004/088680 A3

(51) International Patent Classification7:

G03G 9/10

(21) International Application Number:

PCT/JP2004/004358

(22) International Filing Date: 26 March 2004 (26.03.2004)

(25) Filing Language:

English

(26) Publication Language:

English

(30) Priority Data:

2003-096744

31 March 2003 (31.03.2003) JP JP

2003-384456

14 November 2003 (14.11.2003)

- (71) Applicant (for all designated States except US): KANTO DENKA KOGYO CO. LTD. [JP/JP]; 2-1, Marunouchi 1-chome, Chiyoda-ku, Tokyo 1000005 (JP).
- (72) Inventors; and
- (75) Inventors/Applicants (for US only): IINUMA, Hidehiko [JP/JP]; c/o Metarials for Recording Media Lab., Kanto Denka Kogyo Co., Ltd., 425, Kanai, Shibukawa-shi, Gunma 3370027 (JP). HARA, Kenkichi [JP/JP]; c/o Shibukawa Laboratory, Kanto Denka Kogyo Co., Ltd., 1497, Shibukawa-shi, Gunma 3778513 (JP). HAYASHI, Masatomo [JP/JP]; c/o Metarials for Recording Media Lab., Kanto Denka Kogyo Co., Ltd., 425, Kanai, Shibukawa-shi, Gunma 3370027 (JP).
- (74) Agent: OKIMOTO, Kazuaki; Yuasa and Hara, Section 206, New Ohtemachi Bldg., 2-1, Ohtemachi 2-chome, Chiyoda-ku, Tokyo 1000004 (JP).

- (81) Designated States (unless otherwise indicated, for every kind of national protection available): AE, AG, AL, AM, AT, AU, AZ, BA, BB, BG, BR, BW, BY, BZ, CA, CH, CN, CO, CR, CU, CZ, DE, DK, DM, DZ, EC, EE, EG, ES, FI, GB, GD, GE, GH, GM, HR, HU, ID, IL, IN, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MA, MD, MG, MK, MN, MW, MX, MZ, NA, NI, NO, NZ, OM, PG, PH, PL, PT, RO, RU, SC, SD, SE, SG, SK, SL, SY, TJ, TM, TN, TR, TT, TZ, UA, UG, US, UZ, VC, VN, YU, ZA, ZM, ZW.
- (84) Designated States (unless otherwise indicated, for every kind of regional protection available): ARIPO (BW, GH, GM, KE, LS, MW, MZ, SD, SL, SZ, TZ, UG, ZM, ZW), Eurasian (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European (AT, BE, BG, CH, CY, CZ, DE, DK, EE, ES, FI, FR, GB, GR, HU, IE, IT, LU, MC, NL, PL, PT, RO, SE, SI, SK, TR), OAPI (BF, BJ, CF, CG, CI, CM, GA, GN, GQ, GW, ML, MR, NE, SN, TD, TG).

#### Published:

- with international search report
- before the expiration of the time limit for amending the claims and to be republished in the event of receipt of amendments
- (88) Date of publication of the international search report: 31 March 2005

For two-letter codes and other abbreviations, refer to the "Guidance Notes on Codes and Abbreviations" appearing at the beginning of each regular issue of the PCT Gazette.

(54) Title: A MG-BASED FERRITE, AN ELECTROPHOTOGRAPHIC DEVELOPMENT CARRIER CONTAINING THE FER-RITE, AND A DEVELOPER CONTAINING THE CARRIER

(57) Abstract: This invention provides an Mg-based ferrite carrier composed of an environment-friendly material meeting environmental regulations, and an electrophotographic developer comprising the carrier. The carrier and the developer of this invention realize high image quality and improved gradation properties. This invention also provides a method for producing the Mg-based ferrite material having a saturation magnetization of from 30 to 80 emu/g and a dielectric breakdown voltage of from 1.0 to 5.0 kV, and having the composition of the formula (1). The above properties are obtained by controlling conditions of sintering and heating treatments. CaaMgbFecOd (1) wherein a, b, and c satisfy 0.10 b/(b+c/2) 0.85 and 0 R(Ca) 0.10; R(Ca) is expressed as R(Ca) = a~Fw(CaO) / (a ~Fw(CaO) + b ~Fw(MgO) + (c/2) ~Fw(Fe2O3)) (Fw(A): formula weight of A j; and d is determined by oxidation numbers of Ca, Mg and Fe.



International Application No JP2004/004358

A. CLAS	SIFICATION OF SUBJECT MATTER	'JP2004/004358
IPC 7	G03G9/10	
According	to International Retail Observe	
B. FIELD	to International Patent Classification (IPC) or to both national classification and IPC S SEARCHED	
	documentation searched (classification system followed by classification system)	
IPC 7	G03G H01F	
Documents	ation coords of the state of	
- Country II	alion searched other than minimum documentation to the extent that such documents	are included in the fields searched
Electronic o	data base consulted during the international search (name of data base and, where	
EPO-In	iternal, PAJ, WPI Data	practical, search terms used)
C. DOCUM Category •	ENTS CONSIDERED TO BE RELEVANT	
	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	EP 0 242 712 A (KANTO DENKA KOGYO KK ; HOEGANAES AB (SE)) 28 October 1987 (1987-10-28) column 1, lines 1-9	1,3-6,8, 12,14
	column 4, line 30 - column 5, line 46 examples 1-3	
4	US 2003/044711 A1 (HUTCHESON WILLIAM R) 6 March 2003 (2003-03-06)	1-4,6, 8-10,
	page 1, paragraphs 8,9 page 1, paragraph 18 - page 2, paragraph 25	12-14
	-/	
		÷
X Furthe	er documents are listed in the continuation of box C.	mily members are listed in annex.
Special cate	gories of cited documents :	y
	ed to be of particular relevance cited to unde invention invention	it published after the international filing date the and not in conflict with the application but restand the principle or theory underlying the
citation o	cited to establish the publication date of another or other special reason (as specified)  I referring to an oral disclosure was a first special reason.	particular relevance; the claimed invention insidered novel or cannot be considered to ventive step when the document is taken alone articular relevance; the claimed invention insidered to involve an inventive step when the
document later than	published prior to the international filling date but in the art.  the priority date claimed "8" decument most.	combination being obvious to a person skilled
te of the act		nber of the same patent family g of the international search report
30	Novembon 2004	./2005
me and mai	ling address of the ISA  European Palent Office P.B. 5919 Potential  Authorized office	
-	NL - 2280 HV Rijswijk Tel. (+31-70) 340-2040, Tx. 31 651 epo nl, Fax: (+31-70) 340-3016  GOTS,	J

# INTERNATIONAL SEARCH REPORT

International Application No /JP2004/004358

Cataca	ation) DOCUMENTS CONSIDERED TO BE RELEVANT	/JP2004/004358
Category °	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
Α	US 5 494 770 A (BABA YOSHINOBU ET AL) 27 February 1996 (1996-02-27) column 3, lines 3-47 column 7, line 47 - column 8, line 15 example 1	. 1,3-6,8
A	DATABASE WPI Section Ch, Week 198836 Derwent Publications Ltd., London, GB; Class E37, AN 1988-253912 XP002307921 & JP 63 184764 A (KAWASAKI STEEL CORP) 30 July 1988 (1988-07-30) abstract	1,8,11
4	US 4 282 302 A (MAKINO MOTOHIKO ET AL) 4 August 1981 (1981-08-04) column 6, line 4 - column 7, line 24	1,8
	DATABASE WPI Section Ch, Week 198611 Derwent Publications Ltd., London, GB; Class GO8, AN 1986-073627 XP002307922 & JP 61 025157 A (HITACHI METALS LTD) 4 February 1986 (1986-02-04) abstract	1,8
CT//SA/210 (a	continuation of second sheet) (January 2004)	

## INTERNATIONAL SEARCH REPORT

Information on patent family members

International Application No /JP2004/004358

							.004/004336
	ent document in search report		Publication date		Patent family member(s)		Publication date
EP (	0242712	Α	28-10-1987	JP	62238580		10 10-1007
			<del></del>	CA	1340150		19-10-1987 01-12-1998
				DE	3780500		27-08-1992
				DE	3780500		25-02-1993
				EP	0242712		28-10-1987
US 2	2003044711	A1	06-03-2003	NONE			
US 5	5494770	Α	27-02-1996	JP	3005120	R2	31-01-2000
				JP	6051563		25-02-1994
				JP	3005128		31-01-2000
				JP	6130729	Α	13-05-1994
				DE	69308424	D1	10-04-1997
				DE	69308424		14-08-1997
				EP	0584555		02-03-1994
				US 	5439771	Α	08-08-1995
JP 6	3184764	Α	30-07-1988	NONE			
US 4	282302	Α	04-08-1981	JP	1404209		 09-10-1987
				JP	55065406		16-05-1980
				JP	60036082	В	19-08-1985
	•			CA	1129236		10-08-1982
				DE	2966926		24-05-1984
				DK	454879		28-04-1980
				EP	0010732	A1	14-05-1980
JP 6:	1025157	Α	04-02-1986	NONE			